

View Online at <https://aerobasegroup.com/nsn/5306-00-854-0612>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.480 inches and 0.560 inches

Fastener Length:

Between 0.680 inches and 0.700 inches

Head Style:

Round w/wrench flats

Head Diameter:

Between 1.200 inches and 1.240 inches

Head Height:

Between 0.060 inches and 0.080 inches

Width Between Flats:

Between 0.610 inches and 0.630 inches

Thread Diameter:

0.250 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

28

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Surface Finish:

63.0 microinches grip

Special Features:

2 holes 0.130 in. Diameter through head equidistant parallel to center line of fastener

Material:

Steel comp 8740

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Nickel and cadmium

Surface Treatment Specification:

Ams 2416 assn standard all treatment responses

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0