Internally Relieved Body Bolt - Page 1 of 2

AeroBase Group

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Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 0.675 inches and 0.690 inches
Fastener Length:
3.900 inches
Head Style:
Dee
Head Diameter:
Between 1.490 inches and 1.510 inches
Head Height:
Between 0.190 inches and 0.210 inches
Distance From Centerline To Flat:
Between 0.605 inches and 0.625 inches
Shoulder Diameter:
Between 0.8740 inches and 0.8745 inches
Shoulder Length:
Between 3.170 inches and 3.175 inches
Shank Unthreaded Hole Diameter:
0.030 inches first hole and 0.040 inches first hole
Concentric Hole Depth:
Between 2.990 inches and 3.010 inches
Concentric Hole Diameter:
Between 0.540 inches and 0.560 inches
Thread Diameter:
0.500 inches
Thready Qty Per Inch (tpi):
20
Min. Tensile Strength (psi):
240000 pounds per square inch
Distance From Head Largest Bearing Surface To Shank Hole Center:
3.785 inches first hole and 3.805 inches first hole
Material:
Steel
Material Specification:
Jh 153, fscm 81205 mfr ref single material response
Surface Treatment:
Cadmium head or chromium head or chromate zinc head
Surface Treatment Specification:
h115 fscm 77272 mfr ref 1st treatment response threads or ga-c-320 cl

Jh115, fscm 77272 mfr ref 1st treatment response threads or qq-c-320, class 2 federal specification 2nd treatment response threads

Style Designator:

Concentric hole unthreaded

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

