

View Online at <https://aerobasegroup.com/nsn/5306-00-889-9690>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.306 inches and 0.461 inches

**Fastener Length:**

Between 1.056 inches and 1.076 inches

**Head Style:**

Dee chamfer

**Head Diameter:**

0.510 inches

**Head Height:**

0.150 inches

**Distance From Centerline To Flat:**

Between 0.187 inches and 0.192 inches

**Shank Unthreaded Hole Diameter:**

0.076 inches first hole and 0.086 inches first hole

**Thread Diameter:**

0.250 inches

**Grip Length:**

0.615 inches

**Features Provided:**

Finished head

**Thready Qty Per Inch (tpi):**

28

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

0.950 inches first hole

**Surface Finish:**

32.0 microinches threads

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5731 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0