

View Online at <https://aerobasegroup.com/nsn/5306-00-891-2012>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.325 inches

**Fastener Length:**

Between 0.865 inches and 0.885 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.146 inches and 0.166 inches

**Width Between Flats:**

Between 0.616 inches and 0.627 inches

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.540 inches and 0.560 inches

**Features Provided:**

Finished head

**Thready Qty Per Inch (tpi):**

28

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**Surface Finish:**

63.0 microinches grip

**Material:**

Steel comp 8740

**Material Specification:**

Ams 6322 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0