

View Online at <https://aerobasegroup.com/nsn/5306-00-903-8238>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.760 inches

Fastener Length:

Between 0.740 inches and 0.760 inches

Head Style:

Double hexagon w/hole

Head Height:

0.330 inches

Width Between Flats:

Between 0.304 inches and 0.313 inches

Extended Washer Diameter:

0.438 inches

Extended Washer Thickness:

Between 0.060 inches and 0.070 inches

Thread Diameter:

0.250 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

28

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Surface Finish:

63.0 microinches threads

Product Name:

Navy special project

Material:

Steel comp 8740

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Oxide

Surface Treatment Specification:

Ams 2485 assn standard single treatment response

Test Data Document:

81343-ams 2640 standard (includes industry or association standards, individual manufactureer standards, etc.).

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0