

View Online at <https://aerobasegroup.com/nsn/5306-00-913-2619>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.615 inches and 0.635 inches

Fastener Length:

Between 0.615 inches and 0.635 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.250 inches and 0.270 inches

Width Between Flats:

Between 0.243 inches and 0.251 inches

Extended Washer Diameter:

Between 0.365 inches and 0.385 inches

Extended Washer Thickness:

Between 0.040 inches and 0.050 inches

Hole Diameter:

0.047 inches

Thread Diameter:

0.250 inches

Hole Quantity:

4

Hole Type:

Drilled

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

28

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Hole Configuration Style:

Round

Surface Finish:

63.0 microinches bearing surface of head

Material:

Steel

Material Specification:

Ams 6322, comp 8740 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams 2400 assn standard single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0