

View Online at <https://aerobasegroup.com/nsn/5306-00-925-2256>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.669 inches and 0.689 inches

**Fastener Length:**

Between 0.740 inches and 0.760 inches

**Head Style:**

Double hexagon w/hole

**Head Height:**

Between 0.230 inches and 0.250 inches

**Width Between Flats:**

Between 0.304 inches and 0.313 inches

**Extended Washer Diameter:**

Between 0.428 inches and 0.448 inches

**Extended Washer Thickness:**

Between 0.060 inches and 0.070 inches

**Hole Diameter:**

0.062 inches

**Shank Unthreaded Hole Diameter:**

0.065 inches first hole and 0.072 inches first hole

**Thread Diameter:**

0.250 inches

**Hole Quantity:**

4

**Hole Type:**

Drilled

**Features Provided:**

Finished head

**Thready Qty Per Inch (tpi):**

28

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**Hole Configuration Style:**

Double hexagon longitudinal hole

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

0.595 inches first hole and 0.605 inches first hole

**Surface Finish:**

63.0 microinches bearing surface of head

**Material:**

Steel comp 8740

**Material Specification:**

Ams 6322 assn standard single material response

**Surface Treatment:**

Cadmium

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0