

View Online at <https://aerobasegroup.com/nsn/5306-00-931-5537>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.291 inches and 0.400 inches

Fastener Length:

Between 0.480 inches and 0.490 inches

Head Style:

Bevel-conical

Head Diameter:

Between 0.430 inches and 0.438 inches

Head Height:

0.226 inches

Hole Diameter:

0.046 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

Between 0.219 inches and 0.221 inches

Hole Quantity:

4

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Hole Configuration Style:

Round longitudinal hole

Material:

Steel comp 4140 or steel comp 4142

Material Specification:

Astm 322 assn standard 1st material response or astm 331 assn standard 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0