

View Online at <https://aerobasegroup.com/nsn/5306-00-939-1801>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.460 inches and 0.540 inches

Fastener Length:

Between 0.740 inches and 0.760 inches

Head Style:

Spade

Head Height:

Between 0.100 inches and 0.120 inches

Head Length:

Between 0.670 inches and 0.690 inches

Width Between Flats:

Between 0.370 inches and 0.390 inches

Shoulder Diameter:

0.194 inches first shoulder and 0.195 inches first shoulder

Shoulder Length:

0.158 inches first shoulder and 0.218 inches first shoulder

Thread Diameter:

0.190 inches

Thready Qty Per Inch (tpi):

32

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Shoulder Shape:

Round first shoulder

Material:

Steel comp 8740

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams 2400 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0