

View Online at <https://aerobasegroup.com/nsn/5306-00-939-9654>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.464 inches and 0.575 inches

Fastener Length:

Between 0.865 inches and 0.885 inches

Head Style:

Spade

Head Height:

Between 0.060 inches and 0.080 inches

Head Length:

Between 1.630 inches and 1.650 inches

Width Between Flats:

Between 0.610 inches and 0.630 inches

Shoulder Diameter:

0.309 inches first shoulder and 0.311 inches first shoulder

Shoulder Length:

0.310 inches first shoulder and 0.330 inches first shoulder

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Shoulder Shape:

Round first shoulder

Material:

Steel comp 8740

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams 2400 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0