

View Online at <https://aerobasegroup.com/nsn/5306-00-939-9733>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.624 inches

Fastener Length:

Between 1.052 inches and 1.072 inches

Head Style:

Hexagon

Head Height:

Between 0.146 inches and 0.166 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Shank Unthreaded Hole Diameter:

0.060 inches first hole and 0.080 inches first hole

Thread Diameter:

0.190 inches

Grip Length:

Between 0.428 inches and 0.448 inches

Features Provided:

Unfinished head

Thready Qty Per Inch (tpi):

32

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.942 inches first hole and 0.962 inches first hole

Surface Finish:

63.0 microinches bearing surface of head

Material:

Steel comp 8740

Material Specification:

Ams 6322 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0