

View Online at <https://aerobasegroup.com/nsn/5306-00-947-6250>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.490 inches and 0.510 inches

Fastener Length:

Between 0.490 inches and 0.510 inches

Head Diameter:

Between 0.365 inches and 0.375 inches

Head Height:

Between 0.244 inches and 0.250 inches

Hole Diameter:

0.047 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

Between 0.188 inches and 0.190 inches

Hole Quantity:

6

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

162190 pounds per square inch

Hardness Rating:

36.0 rockwell c and 43.0 rockwell c

Hole Configuration Style:

Round

Surface Finish:

32.0 microinches threads

Material:

Steel

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams 2400 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0