NSN 5306-00-948-1356

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AeroBase Group

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Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
Between 0.488 inches and 0.548 inches	
Fastener Length:	
Between 1.070 inches and 1.090 inches	
Head Diameter:	
Between 0.620 inches and 0.640 inches	
Head Height:	
Between 0.190 inches and 0.210 inches	
Distance From Centerline To Flat:	
Between 0.165 inches and 0.175 inches	
Rib Major Diameter:	
0.317 inches	
Rib Length:	
Between 0.150 inches and 0.190 inches	
Distance From Largest Diameter Of Bearing Surface Of Head To Ribs:	
Between 0.320 inches and 0.340 inches	
Rib Minor Diameter:	
0.289 inches	
Rib Quantity:	
36	
End Application:	
Tf-33 engine; engine a/c, tf-33-100 (e3a/b/c); engine aircraft, tf-33-p-7; aircraft, c-18a, ec-18b; aircraft, stratofortress	b-52; aircraft, stratolifter
s-135; aircraft, f-111 (fms only)	
Thread Diameter:	
0.250 inches	
Fhready Qty Per Inch (tpi):	
28	
Hardness Rating:	
30.0 rockwell c and 38.0 rockwell c	
Material:	
Steel	
Material Specification:	
Ams 5616 assn standard single material response	
Thread Series Designator:	
Unf	
Shelf Life:	
N/a	

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Demilitarization:

No

Fiig:

A003b0

