NSN 5306-00-977-9344

Machine Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-00-977-9344

Thread Class:

3a
Thread Direction:
Right-hand
Thread Length:
Between 2.438 inches and 2.469 inches
Fastener Length:
2.500 inches
Head Style:
Crowned hexagon
Head Height:
0.141 inches
Width Between Flats:
0.438 inches
Thread Diameter:
0.250 inches
Grip Length:
Between 0.031 inches and 0.062 inches
Features Provided:
Finished head
Thready Qty Per Inch (tpi):
28
Min. Tensile Strength (psi):
125000 pounds per square inch
Hardness Rating:
26.0 rockwell c and 32.0 rockwell c
Special Features:
Slot in shank end
Material:
$Steel\ comp\ 4037\ \ or\ steel\ comp\ 8630\ \ or\ steel\ comp\ 8735\ \ or\ steel\ comp\ 8740\ \ or\ steel\ comp\ 4140$
Material Specification:
Mil-b-6812 military specification all material responses
Surface Treatment:
Cadmium and chromate
Surface Treatment Specification:
Qq-p-416, type 2 cl 3 federal specification single treatment response
Thread Series Designator:
Unf
Shelf Life:
N/a
Unit Of Measure:

NSN 5306-00-977-9344

Machine Bolt - Page 2 of 2



Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-b-6812 spec.