

View Online at <https://aerobasegroup.com/nsn/5306-01-009-6640>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.740 inches and 0.820 inches

Fastener Length:

Between 1.240 inches and 1.260 inches

Head Style:

Double hexagon w/hole

Head Height:

0.330 inches

Width Between Flats:

Between 0.305 inches and 0.313 inches

Extended Washer Diameter:

0.438 inches

Extended Washer Thickness:

Between 0.060 inches and 0.070 inches

Thread Diameter:

0.250 inches

Grip Length:

Between 0.440 inches and 0.500 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

195000 pounds per square inch

Hardness Rating:

42.0 rockwell c and 46.0 rockwell c

Surface Finish:

32.0 microinches threads

Material:

Steel comp 601

Material Specification:

Ams 6304 assn standard single material response

Surface Treatment:

Nickel and cadmium

Surface Treatment Specification:

Ams 2416 assn standard all treatment responses

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0