

View Online at <https://aerobasegroup.com/nsn/5306-01-015-0439>

Thread Direction:

Right-hand

Thread Length:

Between 0.420 inches and 0.460 inches

Fastener Length:

Between 0.640 inches and 0.660 inches

Head Style:

Double hexagon extended washer

Head Height:

Between 0.320 inches and 0.340 inches

Width Between Flats:

Between 0.304 inches and 0.313 inches

Extended Washer Diameter:

Between 0.428 inches and 0.448 inches

Extended Washer Thickness:

Between 0.060 inches and 0.070 inches

Shoulder Diameter:

0.296 inches first shoulder and 0.297 inches first shoulder

Shoulder Length:

0.200 inches first shoulder and 0.220 inches first shoulder

Thread Diameter:

0.250 inches

Nonstandard Thread Pitch Diameter:

+0.2213/+0.2238 inches

Thready Qty Per Inch (tpi):

28

Hardness Rating:

32.0 rockwell c and 36.0 rockwell c

Shoulder Shape:

Round first shoulder

Material:

Steel comp 601

Material Specification:

Ams6304 assn standard single material response

Surface Treatment:

Nickel

Surface Treatment Specification:

Ams 2404 federal specification single treatment response

Thread Series Designator:

Uns

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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