

View Online at <https://aerobasegroup.com/nsn/5306-01-018-6154>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.351 inches and 0.401 inches

Fastener Length:

Between 0.423 inches and 0.453 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.204 inches and 0.224 inches

Width Between Flats:

Between 0.243 inches and 0.251 inches

Extended Washer Diameter:

Between 0.359 inches and 0.369 inches

Extended Washer Thickness:

Between 0.030 inches and 0.050 inches

Hole Diameter:

0.037 inches

Thread Diameter:

0.190 inches

Grip Length:

Between 0.052 inches and 0.072 inches

Hole Quantity:

4

Hole Type:

Drilled

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

32

Hardness Rating:

51.0 rockwell c and 54.0 rockwell c

Hole Configuration Style:

Double hexagon longitudinal hole

Surface Finish:

32.0 microinches bearing surface of head

Material:

Steel comp h11

Material Specification:

Ams6485 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Mil-c-8837 military specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-c-8837 spec.