

View Online at <https://aerobasegroup.com/nsn/5306-01-023-7578>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.523 inches and 0.563 inches

**Fastener Length:**

Between 0.615 inches and 0.635 inches

**Head Style:**

Double hexagon w/hole

**Head Height:**

Between 0.248 inches and 0.268 inches

**Width Between Flats:**

Between 0.240 inches and 0.260 inches

**Extended Washer Diameter:**

Between 0.365 inches and 0.385 inches

**Extended Washer Thickness:**

0.040 inches

**Hole Diameter:**

0.047 inches

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.072 inches and 0.092 inches

**Hole Quantity:**

4

**Hole Type:**

Drilled

**Features Provided:**

Finished head

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

140000 pounds per square inch

**Hardness Rating:**

32.0 rockwell c and 38.0 rockwell c

**Minimum Yield Strength:**

120000 pounds per square inch

**Hole Configuration Style:**

Double hexagon longitudinal hole

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0