

View Online at <https://aerobasegroup.com/nsn/5306-01-025-4352>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.614 inches and 0.694 inches

**Fastener Length:**

Between 0.802 inches and 0.822 inches

**Head Style:**

Double hexagon w/hole

**Head Height:**

Between 0.250 inches and 0.270 inches

**Width Between Flats:**

Between 0.243 inches and 0.251 inches

**Extended Washer Diameter:**

Between 0.365 inches and 0.385 inches

**Extended Washer Thickness:**

Between 0.040 inches and 0.050 inches

**Hole Diameter:**

0.047 inches

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.128 inches and 0.188 inches

**Hole Quantity:**

4

**Hole Type:**

Drilled

**Features Provided:**

Finished head

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

125000 pounds per square inch

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**Hole Configuration Style:**

Double hexagon longitudinal hole

**Surface Finish:**

63.0 microinches grip

**Material:**

Steel comp 8740

**Material Specification:**

Ams 6322 assn standard single material response

**Surface Treatment:**

Oxide

**Surface Treatment Specification:**

Ams 2485 assn standard single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0