

View Online at <https://aerobasegroup.com/nsn/5306-01-025-6437>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.350 inches and 0.400 inches

Fastener Length:

Between 1.922 inches and 1.952 inches

Head Style:

Hexagon

Head Height:

Between 0.156 inches and 0.171 inches

Width Between Flats:

Between 0.492 inches and 0.502 inches

Grip Diameter:

Between 0.3115 inches and 0.3120 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

Thread Diameter:

0.312 inches

Grip Length:

Between 1.552 inches and 1.572 inches

Thready Qty Per Inch (tpi):

24

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.794 inches first hole and 1.844 inches first hole

Surface Finish:

63.0 microinches grip

Material:

Titanium alloy uns r54520

Material Specification:

Nas621, comp 6al-4v assn standard single material response

Thread Series Designator:

Unjf

Specification Data:

80205-nas655 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0