

View Online at <https://aerobasegroup.com/nsn/5306-01-030-2910>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.599 inches and 0.639 inches

**Fastener Length:**

Between 0.740 inches and 0.760 inches

**Head Style:**

Tee no. 6

**Head Height:**

Between 0.146 inches and 0.166 inches

**Head Length:**

Between 0.480 inches and 0.500 inches

**Width Between Flats:**

Between 0.370 inches and 0.380 inches

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

125000 pounds per square inch

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**Surface Finish:**

63.0 microinches grip

**Chamfer Angle:**

45.0 degrees

**Material:**

Steel comp 8740

**Material Specification:**

Ams 6322 assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Ams 2400 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0