

View Online at <https://aerobasegroup.com/nsn/5306-01-033-4354>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.122 inches and 0.188 inches

Fastener Length:

Between 0.158 inches and 0.188 inches

Head Style:

Flat chamfer

Head Diameter:

Between 0.134 inches and 0.140 inches

Head Height:

Between 0.083 inches and 0.086 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.086 inches

Width Across Flats:

0.078 inches

Thready Qty Per Inch (tpi):

56

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

38.0 rockwell c and 45.0 rockwell c

Minimum Yield Strength:

155000 pounds per square inch

Product Name:

Navy special project

Material:

Steel comp 4140 or steel comp 4142 or steel comp 8640

Surface Treatment:

Oxide

Surface Treatment Specification:

Mil-c-13924, cl 1 military specification single treatment response

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-c-13924 spec.