Externally Relieved Body Bolt - Page 1 of 2



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Thread Class:	
3a Thread Directions	
Thread Direction:	
Right-hand	
Thread Length:	
0.425 inches	
Fastener Length:	
Between 1.495 inches and 1.515 inches	
Head Style:	
Double hexagon extended washer	
Head Height:	
Between 0.248 inches and 0.268 inches	
Width Between Flats:	
0.250 inches	
Extended Washer Diameter:	
Between 0.365 inches and 0.385 inches	
Extended Washer Thickness:	
0.040 inches	
Hole Diameter:	
0.070 inches	
First Diameter From Head:	
Between 0.147 inches and 0.153 inches	
Distance From Largest Bearing Surface Of Head To End Of First Diameter: Between 0.830 inches and 0.850 inches	
Thread Diameter:	
0.190 inches Hole Quantity:	
-	
4 Hole Type:	
Drilled	
Thready Qty Per Inch (tpi):	
32	
Hardness Rating:	
42.0 rockwell c and 46.0 rockwell c	
Hole Configuration Style:	
Hexagon longitudinal hole	
Material:	
Steel	
Material Specification:	
Ams 7459 assn standard single material response	
Surface Treatment:	
Nickel and cadmium	

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Surface Treatment Specification:

Ams 2416 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0