

View Online at <https://aerobasegroup.com/nsn/5306-01-047-9431>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.296 inches and 0.357 inches

**Fastener Length:**

Between 2.431 inches and 2.472 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.120 inches and 0.140 inches

**Width Between Flats:**

Between 0.428 inches and 0.440 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Shank Unthreaded Hole Diameter:**

0.076 inches first hole

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 2.115 inches and 2.135 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Hardness Rating:**

39.0 rockwell c and 43.0 rockwell c

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

2.315 inches first hole and 2.356 inches first hole

**Material:**

Steel comp e4340 or steel comp 4340 or steel comp 4140 or steel comp 8740

**Surface Treatment:**

Cadmium and chromate

**Thread Series Designator:**

Unjf

**Specification Data:**

76823-51b464 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0