

View Online at <https://aerobasegroup.com/nsn/5306-01-048-9905>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.866 inches and 0.916 inches

**Fastener Length:**

Between 3.751 inches and 3.781 inches

**Head Style:**

Undercut hexagon

**Head Height:**

Between 0.500 inches and 0.515 inches

**Width Between Flats:**

Between 1.427 inches and 1.440 inches

**Grip Diameter:**

Between 0.9980 inches and 0.9990 inches

**Thread Diameter:**

1.000 inches

**Grip Length:**

Between 2.865 inches and 2.885 inches

**Thready Qty Per Inch (tpi):**

12

**Min. Tensile Strength (psi):**

140000 pounds per square inch

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp e4340 or steel comp 4340 or steel comp 8740

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 3 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

81205-bacb30nf manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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