# NSN 5306-01-051-3467

Internal Wrenching Bolt - Page 1 of 1



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#### Thread Class:

3a

**Thread Direction:** 

Right-hand

#### Thread Length:

Between 0.682 inches and 0.821 inches

## Fastener Length:

1.392 inches

#### Internal Drive Style:

Hexagon

#### **Thread Diameter:**

0.250 inches

#### Width Across Flats:

Between 0.141 inches and 0.143 inches

#### Thready Qty Per Inch (tpi):

28

#### Min. Tensile Strength (psi):

180000 pounds per square inch

#### Surface Finish:

32.0 microinches grip

#### **Special Features:**

1.247 in. Lg groove and wire formspring hold out device

#### Material:

Steel comp 4140 or steel comp 8740

#### **Material Specification:**

Mil-s-5626 military specification 1st material response or mil-s-6049 military specification 2nd material response

#### Surface Treatment:

Cadmium

#### Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response

#### Thread Series Designator:

Acme

Shelf Life:

N/a

#### Unit Of Measure:

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#### Demilitarization:

No

Fiig:

A003b0

### Mil-std (military Standard):

Mil-s-5626 spec.