

View Online at <https://aerobasegroup.com/nsn/5306-01-054-2527>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.364 inches and 0.414 inches

**Fastener Length:**

Between 1.312 inches and 1.342 inches

**Head Style:**

Undercut hexagon

**Head Height:**

Between 0.125 inches and 0.140 inches

**Width Between Flats:**

Between 0.430 inches and 0.439 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Shank Unthreaded Hole Diameter:**

0.076 inches first hole and 0.086 inches first hole

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.928 inches and 0.948 inches

**Thread Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

140000 pounds per square inch

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.186 inches first hole and 1.236 inches first hole

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp e4340 or steel comp 4340 or steel comp 8740

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 3 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0