

View Online at <https://aerobasegroup.com/nsn/5306-01-063-1002>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.345 inches and 0.395 inches

Fastener Length:

Between 1.355 inches and 1.385 inches

Head Style:

Dished hexagon

Head Height:

Between 0.125 inches and 0.140 inches

Width Between Flats:

Between 0.429 inches and 0.439 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

Thread Diameter:

0.250 inches

Grip Length:

Between 0.990 inches and 1.010 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Material:

Steel comp 4140 or steel comp 4340 or steel comp 8740

Material Specification:

A000 federal standard 3rd material response and a000 federal standard 10th material response

Thread Series Designator:

Unjf

Specification Data:

80205-nas6204 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0