

View Online at <https://aerobasegroup.com/nsn/5306-01-067-8531>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.345 inches and 0.395 inches

Fastener Length:

Between 1.105 inches and 1.135 inches

Head Style:

Dished hexagon

Head Height:

Between 0.125 inches and 0.140 inches

Width Between Flats:

Between 0.429 inches and 0.439 inches

Hole Diameter:

Between 0.046 inches and 0.056 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

Thread Diameter:

0.250 inches

Grip Length:

Between 0.740 inches and 0.760 inches

Hole Quantity:

3

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Hole Configuration Style:

Hexagon corners

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.925 inches first hole and 0.975 inches first hole

Surface Finish:

32.0 microinches threads

Material:

Steel comp 8740 or steel comp 4340

Material Specification:

Ams 6322 assn standard 1st material response or mil-s-6049 military specification 1st material response or mil-s-5000 military specification
2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas6204 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-6049 spec.