NSN 5306-01-068-1303

Ribbed Shoulder Bolt - Page 1 of 2

Between 1.200 inches and 1.300 inches

Between 3.541 inches and 3.601 inches

Thread Class:

Right-hand

Thread Length:

Thread Direction:

Fastener Length:

2a



View Online at https://aerobasegroup.com/nsn/5306-01-068-1303

Head Style:
Flat chamfer
Head Diameter:
1.310 inches
Head Height:
0.310 inches
Shoulder Diameter:
0.995 inches first shoulder and 1.005 inches first shoulder
Shoulder Length:
1.160 inches first shoulder
Rib Major Diameter:
Between 0.995 inches and 1.005 inches
Rib Length:
Between 1.040 inches and 1.100 inches
Distance From Largest Diameter Of Bearing Surface Of Head To Ribs:
Between 0.060 inches and 0.120 inches
Rib Minor Diameter:
Between 0.880 inches and 0.930 inches
Rib Quantity:
28
Thread Diameter:
0.875 inches
Thready Qty Per Inch (tpi):
14
Hardness Rating:
40.0 rockwell c and 46.0 rockwell c
Shoulder Shape:
Ribbed first shoulder
Material:
Steel comp 8637 or steel comp 8640
Material Specification:
Astm a322 assn standard all material responses or astm a331 assn standard all material responses
Surface Treatment:
Cadmium and chromate

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Ribbed Shoulder Bolt - Page 2 of 2



Qq-p-416, type 2 cl 3 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0