

View Online at <https://aerobasegroup.com/nsn/5306-01-070-6445>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.922 inches and 1.001 inches

Fastener Length:

Between 2.500 inches and 2.547 inches

Head Style:

Hexagon

Head Height:

Between 0.328 inches and 0.360 inches

Width Between Flats:

Between 0.928 inches and 0.940 inches

Grip Diameter:

Between 0.6234 inches and 0.6240 inches

Thread Diameter:

0.625 inches

Grip Length:

Between 1.546 inches and 1.578 inches

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

125000 pounds per square inch

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Surface Finish:

63.0 microinches grip

Material:

Steel comp 431

Material Specification:

Mil-s-18732 military specification single material response

Surface Treatment:

Passivate

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-18732 spec.