

View Online at <https://aerobasegroup.com/nsn/5306-01-073-3625>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.680 inches and 0.690 inches

Fastener Length:

Between 1.302 inches and 1.322 inches

Head Style:

Hexagon

Head Height:

Between 0.134 inches and 0.150 inches

Width Between Flats:

Between 0.367 inches and 0.376 inches

Hole Diameter:

Between 0.042 inches and 0.052 inches

Thread Diameter:

0.190 inches

Grip Length:

Between 0.622 inches and 0.632 inches

Hole Quantity:

1

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

32

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Hole Configuration Style:

Hexagon flats

Surface Finish:

32.0 microinches threads

Material:

Steel

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Amc 2400 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0