

View Online at <https://aerobasegroup.com/nsn/5306-01-073-3627>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.750 inches and 0.810 inches

Fastener Length:

3.500 inches

Head Style:

Hexagon

Head Height:

Between 0.167 inches and 0.183 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Hole Diameter:

Between 0.060 inches and 0.070 inches

Thread Diameter:

0.250 inches

Grip Length:

Between 2.690 inches and 2.750 inches

Hole Quantity:

1

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

28

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Hole Configuration Style:

Hexagon flats

Surface Finish:

32.0 microinches threads

Material:

Steel

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams 2400 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0