NSN 5306-01-077-3881

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The state of the s
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 0.890 inches and 0.950 inches
Fastener Length:
4.645 inches
Head Style:
Double hexagon w/hole
Head Height:
0.388 inches
Width Between Flats:
Between 0.430 inches and 0.439 inches
Extended Washer Diameter:
Between 0.639 inches and 0.649 inches
Extended Washer Thickness:
0.091 inches
Shank Unthreaded Hole Diameter:
0.099 inches all holes and 0.114 inches all holes
Thread Diameter:
0.375 inches
Grip Length:
Between 3.695 inches and 3.755 inches
Features Provided:
Finished head
Thready Qty Per Inch (tpi):
24
Hardness Rating:
40.0 rockwell c and 44.0 rockwell c
Distance From Head Largest Bearing Surface To Shank Hole Center:
4.445 inches all holes
Surface Finish:
32.0 microinches threads
Product Name:
Navy special project
Special Features:
2 holes intersecting 90 degrees apart
Material:
Steel comp 8740
Material Specification:

Ams6322 assn standard single material response

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Fiig: A003b0



Surface Treatment:
Cadmium
Surface Treatment Specification:
Ams2401 assn standard single treatment response
Thread Series Designator:
Unjf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No