

View Online at <https://aerobasegroup.com/nsn/5306-01-079-5148>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.721 inches and 0.761 inches

Fastener Length:

Between 2.981 inches and 3.001 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.425 inches and 0.445 inches

Width Between Flats:

Between 0.490 inches and 0.510 inches

Extended Washer Diameter:

Between 0.740 inches and 0.750 inches

Extended Washer Thickness:

Between 0.089 inches and 0.109 inches

Hole Diameter:

Between 0.050 inches and 0.060 inches

Grip Diameter:

Between 0.4360 inches and 0.4370 inches

Thread Diameter:

0.438 inches

Grip Length:

Between 2.240 inches and 2.260 inches

Hole Quantity:

4

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Hole Configuration Style:

Double hexagon longitudinal hole

Surface Finish:

32.0 microinches grip

Product Name:

Navy special project

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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