

View Online at <https://aerobasegroup.com/nsn/5306-01-080-9188>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.268 inches and 0.318 inches

Fastener Length:

Between 1.216 inches and 1.246 inches

Head Style:

Double hexagon

Head Height:

Between 0.154 inches and 0.174 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Grip Diameter:

Between 0.2483 inches and 0.2492 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.075 inches first hole

Thread Diameter:

0.250 inches

Grip Length:

Between 0.928 inches and 0.948 inches

Thready Qty Per Inch (tpi):

28

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.103 inches first hole and 1.133 inches first hole

Surface Finish:

32.0 microinches threads

Product Name:

Navy special project

Material:

Steel comp h11

Material Specification:

Ams6485 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Nas672 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0