

View Online at <https://aerobasegroup.com/nsn/5306-01-085-3868>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.615 inches and 0.695 inches

Fastener Length:

Between 2.365 inches and 2.385 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.250 inches and 0.270 inches

Width Between Flats:

Between 0.243 inches and 0.251 inches

Extended Washer Diameter:

Between 0.365 inches and 0.385 inches

Extended Washer Thickness:

Between 0.040 inches and 0.050 inches

Hole Diameter:

0.047 inches

Thread Diameter:

0.190 inches

Grip Length:

Between 1.690 inches and 1.750 inches

Hole Quantity:

4

Hole Type:

Drilled

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

125000 pounds per square inch

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Hole Configuration Style:

Double hexagon longitudinal hole

Surface Finish:

63.0 microinches grip

Material:

Steel comp 8740

Material Specification:

Ams6322 assn standard single material response

Surface Treatment:

Oxide

Surface Treatment Specification:

Ams2485 assn standard single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0