

View Online at <https://aerobasegroup.com/nsn/5306-01-091-6908>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.444 inches and 0.494 inches

Fastener Length:

Between 3.204 inches and 3.284 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.497 inches and 0.507 inches

Grip Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.081 inches first hole

Thread Diameter:

0.250 inches

Grip Length:

Between 2.740 inches and 2.760 inches

Thready Qty Per Inch (tpi):

28

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

3.083 inches first hole and 3.123 inches first hole

Surface Finish:

32.0 microinches threads

Material:

Steel comp xm-13

Material Specification:

Ams5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0