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#### Thread Class:

3a

**Thread Direction:** 

**Right-hand** 

#### Thread Length:

Between 0.395 inches and 0.445 inches

#### Fastener Length:

Between 4.718 inches and 4.748 inches

#### Head Style:

Hexagon

Head Height:

Between 0.250 inches and 0.265 inches

#### Width Between Flats:

Between 0.741 inches and 0.752 inches

#### Grip Diameter:

Between 0.4985 inches and 0.4995 inches

#### Shank Unthreaded Hole Diameter:

0.106 inches first hole and 0.116 inches first hole

#### Thread Diameter:

0.500 inches

Grip Length:

Between 4.303 inches and 4.323 inches

Features Provided:

Finished head

#### Thready Qty Per Inch (tpi):

20

#### Min. Tensile Strength (psi):

160000 pounds per square inch

#### Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

# Distance From Head Largest Bearing Surface To Shank Hole Center:

4.547 inches first hole and 4.579 inches first hole

## Surface Finish:

63.0 microinches grip

# Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150 or steel comp 4340

## Surface Treatment:

Cadmium and chromate

# Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response

## **Thread Series Designator:**

Unjf

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Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

