NSN 5306-01-096-8807

Internal Wrenching Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-01-096-8807

Thread Class:
Sa
Thread Direction:
Right-hand
Thread Length:
0.380 inches
Fastener Length:
Between 0.970 inches and 1.000 inches
Head Style:
Flat chamfer
Head Diameter:
Between 0.365 inches and 0.375 inches
Head Height:
Between 0.244 inches and 0.250 inches
Internal Drive Style:
Hexagon
Thread Diameter:
0.250 inches
Width Across Flats:
Between 0.187 inches and 0.190 inches
Thready Qty Per Inch (tpi):
20
Min. Tensile Strength (psi):
80000 pounds per square inch
Hardness Rating:
80.0 rockwell b
Minimum Yield Strength:
30000 pounds per square inch
Special Features:
Externally relieved body diameter 0.188 in by 0.620 inches long; surface finish of the undercut is 125 microinches
Material:
Steel comp 302 or steel comp 303 or steel comp 304 or steel comp 305 or steel comp 316
Material Specification:
Astm f593 assn standard all material responses Surface Treatment:
Passivate
Surface Treatment Specification:
Ms-qq-p-35 military specification single treatment response
Thread Series Designator:
Unc
Shelf Life:
N/a

NSN 5306-01-096-8807

Internal Wrenching Bolt - Page 2 of 2

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

spec.

