

View Online at <https://aerobasegroup.com/nsn/5306-01-102-8448>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.911 inches and 0.971 inches

Fastener Length:

Between 2.191 inches and 2.231 inches

Head Style:

Hexagon

Head Height:

Between 0.390 inches and 0.422 inches

Width Between Flats:

Between 1.053 inches and 1.066 inches

Shoulder Diameter:

0.744 inches first shoulder and 0.749 inches first shoulder

Shoulder Length:

1.260 inches first shoulder and 1.280 inches first shoulder

Hole Diameter:

Between 0.070 inches and 0.080 inches

Thread Diameter:

0.625 inches

Hole Quantity:

1

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

125000 pounds per square inch

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Hole Configuration Style:

Hexagon flats

Shoulder Shape:

Round first shoulder

Material:

Steel comp 4140 or steel comp 8740 or steel comp 8640 or steel comp 8735 or steel comp 4130 or steel comp 4037

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1297 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0