

View Online at <https://aerobasegroup.com/nsn/5306-01-104-8390>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.848 inches and 0.898 inches

Fastener Length:

Between 1.858 inches and 1.888 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.608 inches and 0.628 inches

Width Between Flats:

Between 0.682 inches and 0.691 inches

Extended Washer Diameter:

Between 1.040 inches and 1.050 inches

Extended Washer Thickness:

Between 0.140 inches and 0.160 inches

Grip Diameter:

Between 0.6230 inches and 0.6240 inches

Thread Diameter:

0.625 inches

Grip Length:

Between 0.990 inches and 1.010 inches

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

150000 pounds per square inch

Surface Finish:

63.0 microinches grip

Product Name:

Navy special project

Material:

Titanium alloy uns r54520

Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0