

View Online at <https://aerobasegroup.com/nsn/5306-01-108-2519>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.460 inches and 0.510 inches

**Fastener Length:**

Between 1.845 inches and 1.875 inches

**Head Style:**

Double hexagon w/hole

**Head Height:**

Between 0.290 inches and 0.310 inches

**Width Between Flats:**

Between 0.306 inches and 0.315 inches

**Extended Washer Diameter:**

Between 0.428 inches and 0.438 inches

**Extended Washer Thickness:**

Between 0.059 inches and 0.079 inches

**Hole Diameter:**

Between 0.032 inches and 0.042 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 1.365 inches and 1.385 inches

**Hole Quantity:**

4

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Hardness Rating:**

39.0 rockwell c and 43.0 rockwell c

**Hole Configuration Style:**

Double hexagon longitudinal hole

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp e4340 or steel comp 8735 or steel comp 8740 or steel comp 6150 or steel comp 4140

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Nas672 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas624 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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