

View Online at <https://aerobasegroup.com/nsn/5306-01-108-2519>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.460 inches and 0.510 inches

Fastener Length:

Between 1.845 inches and 1.875 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.290 inches and 0.310 inches

Width Between Flats:

Between 0.306 inches and 0.315 inches

Extended Washer Diameter:

Between 0.428 inches and 0.438 inches

Extended Washer Thickness:

Between 0.059 inches and 0.079 inches

Hole Diameter:

Between 0.032 inches and 0.042 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Thread Diameter:

0.250 inches

Grip Length:

Between 1.365 inches and 1.385 inches

Hole Quantity:

4

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Hole Configuration Style:

Double hexagon longitudinal hole

Surface Finish:

32.0 microinches threads

Material:

Steel comp e4340 or steel comp 8735 or steel comp 8740 or steel comp 6150 or steel comp 4140

Surface Treatment:

Cadmium

Surface Treatment Specification:

Nas672 assn standard single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas624 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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