

View Online at <https://aerobasegroup.com/nsn/5306-01-109-2160>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.345 inches and 0.395 inches

Fastener Length:

Between 0.917 inches and 0.947 inches

Head Style:

Dished hexagon

Head Height:

Between 0.2485 inches and 0.2495 inches

Width Between Flats:

Between 0.429 inches and 0.439 inches

Shoulder Diameter:

0.2641 inches first shoulder and 0.2651 inches first shoulder

Shoulder Length:

0.552 inches first shoulder and 0.572 inches first shoulder

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Shoulder Shape:

Round first shoulder

Material:

Steel comp e4340 or steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams 6322 assn standard 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas6204 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.