

View Online at <https://aerobasegroup.com/nsn/5306-01-112-6642>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.503 inches and 0.553 inches

**Fastener Length:**

Between 4.638 inches and 4.668 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.250 inches and 0.265 inches

**Width Between Flats:**

Between 0.741 inches and 0.752 inches

**Grip Diameter:**

Between 0.4985 inches and 0.4995 inches

**Shank Unthreaded Hole Diameter:**

0.106 inches first hole and 0.116 inches first hole

**Thread Diameter:**

0.500 inches

**Grip Length:**

Between 4.115 inches and 4.135 inches

**Thready Qty Per Inch (tpi):**

20

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

4.430 inches first hole and 4.480 inches first hole

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp e4340 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams 6322 assn standard 2nd material response

**Surface Treatment:**

Cadmium head and chromate head

**Surface Treatment Specification:**

Qq-p-416 type 2 class 2 federal specification single treatment response threads

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas6208 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5000 spec.