

View Online at <https://aerobasegroup.com/nsn/5306-01-119-4264>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.200 inches and 0.210 inches

Fastener Length:

0.780 inches

Head Style:

Dee chamfer

Head Diameter:

0.625 inches

Head Height:

0.090 inches

Distance From Centerline To Flat:

Between 0.179 inches and 0.184 inches

Shoulder Diameter:

0.310 inches first shoulder and 0.311 inches first shoulder

Shoulder Length:

0.570 inches first shoulder and 0.580 inches first shoulder

Thread Diameter:

0.190 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

180000 pounds per square inch

Criticality Code Justification:

Aatn

Shoulder Shape:

Round first shoulder

Special Features:

Internally relieved 0.190 in. Diameter by 0.530 in. Dp

Material:

Steel comp 4340

Material Specification:

Mil-s-8844 class 1 military specification single material response

Surface Treatment:

Chromium grip

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-8844 spec.