

View Online at <https://aerobasegroup.com/nsn/5306-01-122-4698>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.716 inches and 0.766 inches

Fastener Length:

Between 3.538 inches and 3.568 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.494 inches and 0.514 inches

Width Between Flats:

Between 0.553 inches and 0.564 inches

Extended Washer Diameter:

Between 0.818 inches and 0.828 inches

Extended Washer Thickness:

Between 0.113 inches and 0.133 inches

Grip Diameter:

Between 0.4985 inches and 0.4995 inches

Thread Diameter:

0.500 inches

Grip Length:

Between 2.802 inches and 2.822 inches

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

180000 pounds per square inch

Surface Finish:

32.0 microinches threads

Material:

Steel comp 4340 or steel comp e4340 or steel comp 8740

Surface Treatment:

Cadmium

Surface Treatment Specification:

Nas 672 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0