

View Online at <https://aerobasegroup.com/nsn/5306-01-125-1173>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.455 inches

Fastener Length:

Between 2.660 inches and 2.690 inches

Head Style:

Hexagon

Head Height:

Between 0.125 inches and 0.140 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

Thread Diameter:

0.250 inches

Grip Length:

2.220 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

28

Distance From Head Largest Bearing Surface To Shank Hole Center:

2.472 inches first hole and 2.522 inches first hole

Surface Finish:

32.0 microinches grip

Material:

Steel comp 303 or steel comp 303se

Material Specification:

Ams5640 assn standard all material responses

Surface Treatment:

Passivate threads

Surface Treatment Specification:

Qq-c-320b, cl. 2 federal specification single treatment response head

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0