

View Online at <https://aerobasegroup.com/nsn/5306-01-127-8472>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.553 inches and 0.635 inches

Fastener Length:

Between 0.615 inches and 0.635 inches

Head Diameter:

Between 0.365 inches and 0.385 inches

Head Height:

Between 0.245 inches and 0.265 inches

First Diameter From Head:

Between 0.170 inches and 0.190 inches

Distance From Largest Bearing Surface Of Head To End Of First Diameter:

0.062 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.190 inches

Width Across Flats:

Between 0.156 inches and 0.158 inches

Thready Qty Per Inch (tpi):

32

Externally Relieved Body Diameter Quantity:

1

Surface Finish:

63.0 microinches bearing surface of head

Material:

Nickel alloy 718

Material Specification:

C50tf13 cl-b fscm 99207 mfr ref single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0